

**BALDOR® • RELIANCE** 

**Product Information Packet**

**EM3604**

**1HP,1155RPM,3PH,60HZ,184,3526M,TEFC,F1,N**

Part Detail							
Revision:	F	Status:	PRD/A	Change #:		Proprietary:	No
Type:	AC	Elec. Spec:	35WGM497	CD Diagram:	CD0005	Mfg Plant:	
Mech. Spec:	35L108	Layout:	35LYL108	Poles:	06	Created Date:	02-25-2015
Base:	RG	Eff. Date:	08-09-2018	Leads:	9#18		

Specs			
Catalog Number:	EM3604	Heater Indicator:	No Heater
Enclosure:	TEFC	Insulation Class:	F
Frame:	184	Inverter Code:	Inverter Ready
Frame Material:	Steel	KVA Code:	K
Output @ Frequency:	1.000 HP @ 60 HZ	Lifting Lugs:	No Lifting Lugs
Synchronous Speed @ Frequency:	1200 RPM @ 60 HZ	Locked Bearing Indicator:	No Locked Bearing
Voltage @ Frequency:	460.0 V @ 60 HZ	Motor Lead Quantity/Wire Size:	9 @ 18 AWG
	230.0 V @ 60 HZ	Motor Lead Exit:	Ko Box
XP Class and Group:	None	Motor Lead Termination:	Flying Leads
XP Division:	Not Applicable	Motor Type:	3526M
Agency Approvals:	UR	Mounting Arrangement:	F1
	CSA EEV	Power Factor:	64
	CSA	Product Family:	General Purpose
Auxillary Box:	No Auxillary Box	Pulley End Bearing Type:	Ball
Auxillary Box Lead Termination:	None	Pulley Face Code:	Standard
Base Indicator:	Rigid	Pulley Shaft Indicator:	Standard
Bearing Grease Type:	Polyrex EM (-20F +300F)	Rodent Screen:	None
Blower:	None	Shaft Extension Location:	Pulley End

<b>Current @ Voltage:</b>	1.800 A @ 460.0 V	<b>Shaft Ground Indicator:</b>	No Shaft Grounding
	3.600 A @ 208.0 V	<b>Shaft Rotation:</b>	Reversible
	3.600 A @ 230.0 V	<b>Shaft Slinger Indicator:</b>	No Slinger
<b>Design Code:</b>	B	<b>Speed Code:</b>	Single Speed
<b>Drip Cover:</b>	No Drip Cover	<b>Motor Standards:</b>	NEMA
<b>Duty Rating:</b>	CONT	<b>Starting Method:</b>	Direct on line
<b>Electrically Isolated Bearing:</b>	Not Electrically Isolated	<b>Thermal Device - Bearing:</b>	None
<b>Feedback Device:</b>	NO FEEDBACK	<b>Thermal Device - Winding:</b>	None
<b>Front Face Code:</b>	Standard	<b>Vibration Sensor Indicator:</b>	No Vibration Sensor
<b>Front Shaft Indicator:</b>	None	<b>Winding Thermal 1:</b>	None
		<b>Winding Thermal 2:</b>	None

Nameplate NP1259L										
CAT.NO.	EM3604									
SPEC.	35L108M497G1									
HP	1									
VOLTS	230/460									
AMP	3.6/1.8									
RPM	1155									
FRAME	184				HZ	60			PH	3
SER.F.	1.15		CODE	K	DES	B		CL	F	
NEMA-NOM-EFF	82.5		PF	64						
RATING	40C AMB-CONT									
CC	010A				USABLE AT 208V			3.6		
DE	6206				ODE	6203				
ENCL	TEFC		SN							

Parts List		
Part Number	Description	Quantity
SA294529	SA 35L108M497G1	1.000 EA
RA280608	RA 35L108M497G1	1.000 EA
35FN3002A05SP	EXFN, PLASTIC, 6.376 OD, .638 ID	1.000 EA
NS2512A01	INSULATOR, CONDUIT BOX X	1.000 EA
35CB3009	35 CB W/1.09 DIA. LEAD HOLE @ 6:	1.000 EA
36GS1000SP	GASKET-CONDUIT BOX, .06 THICK #SV-330 LE	1.000 EA
51XB1016A07	10-16 X 7/16 HXWSSLD SERTYB	2.000 EA
11XW1032G06	10-32 X .38, TAPTITE II, HEX WSHR SLTD U	1.000 EA
HW3001B01	BRASS CUP WASHER, FOR #10 SCREW	1.000 EA
35EP3122A00	MASTER ODE,203 BRG,.683SH,#26 DRN,GRSR,F	1.000 EA
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 EA
HW5100A03	WAVY WASHER (W1543-017)	1.000 EA
35EP3113A01	PU ENDPLATE, MACH W/206 BRG	1.000 EA
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 EA
XY1032A02	10-32 HEX NUT DIRECTIONAL SERRATION	4.000 EA
51XB1214A16	12-14X1.00 HXWSSLD SERTYB	1.000 EA
35FH4005A84SP	IEC FH W/GRSR, NO DIMPLES PRIMED	1.000 EA
51XW1032A06	10-32 X .38, TAPTITE II, HEX WSHR SLTD S	3.000 EA
35CB4521GX	CONDUIT BOX LID KIT **ORDER INDIV PARTS	1.000 EA
51XW0832A07	8-32 X .44, TAPTITE II, HEX WSHR SLTD SE	4.000 EA
HW2501D13	KEY, 3/16 SQ X 1.375	1.000 EA
HA7000A01	KEY RETAINER 7/8" DIA SHAFT	1.000 EA
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 EA
MJ1000A02	GREASE, MOBIL POLYREX EM - 124047	0.050 LB

<b>Parts List (continued)</b>		
<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
MG1000Y03	MUNSELL 2.53Y 6.70/ 4.60, GLOSS 20,	0.017 GA
HA3100A20	THRUBOLT 10-32 X 9.812	4.000 EA
LC0005E01	CONN.DIA./WARNING LABEL (LC0005/LB1119N)	1.000 EA
NP1259L	ALUM SUPER-E UL CSA-EEV CC NEMA PREMIUM	1.000 EA
36PA1000	PKG GRP, PRINT PK1016A06	1.000 EA
MN416A01	TAG-INSTAL-MAINT no wire (1200/bx) 3/19	1.000 EA
FE-0000001	ZRTG FE ASSEMBLY	1.000 EA

**AC Induction Motor Performance Data**

Record # 53065 - Typical performance - not guaranteed values

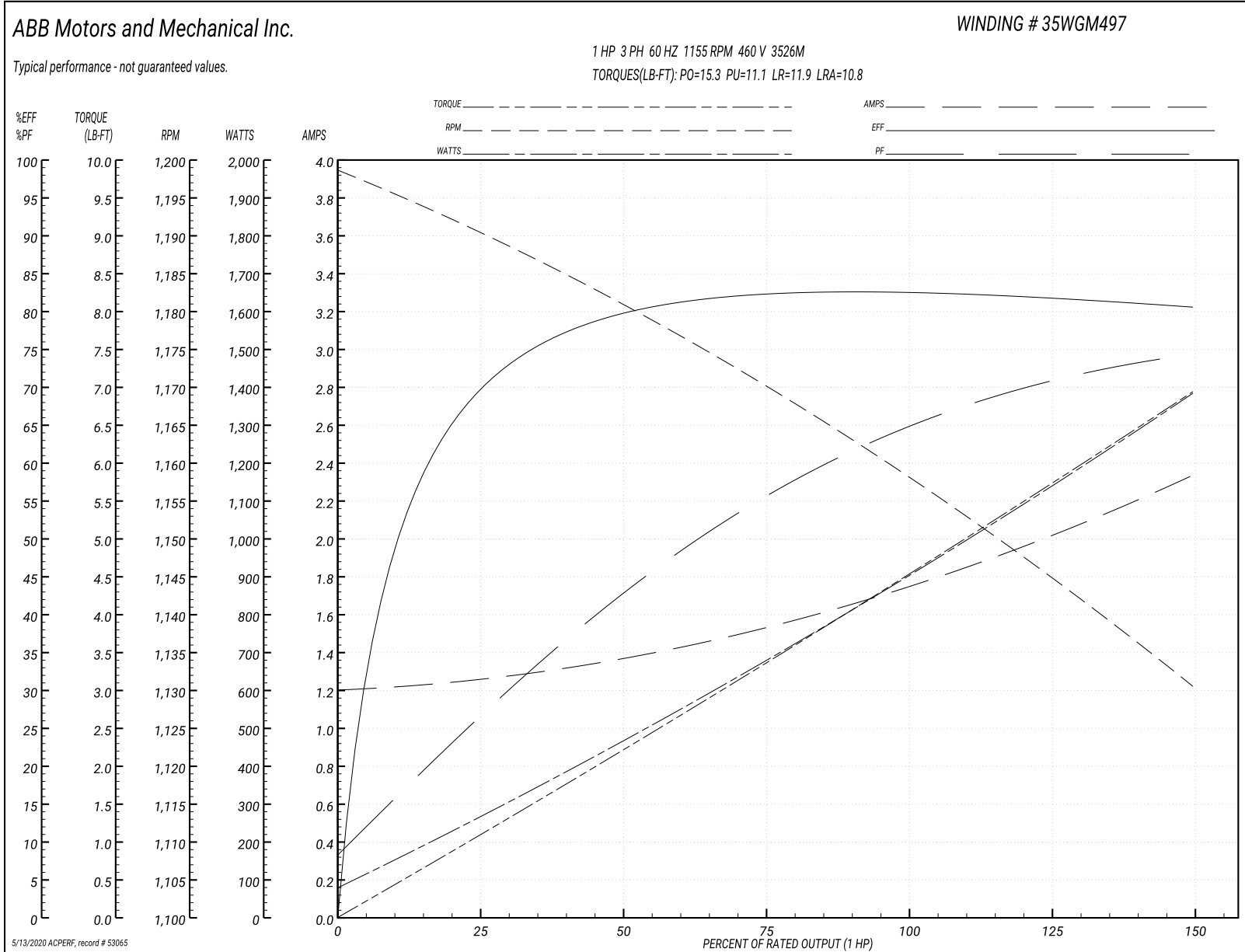
<b>Winding:</b> 35WGM497-R030	<b>Type:</b> 3526M	<b>Enclosure:</b> TEFC
-------------------------------	--------------------	------------------------

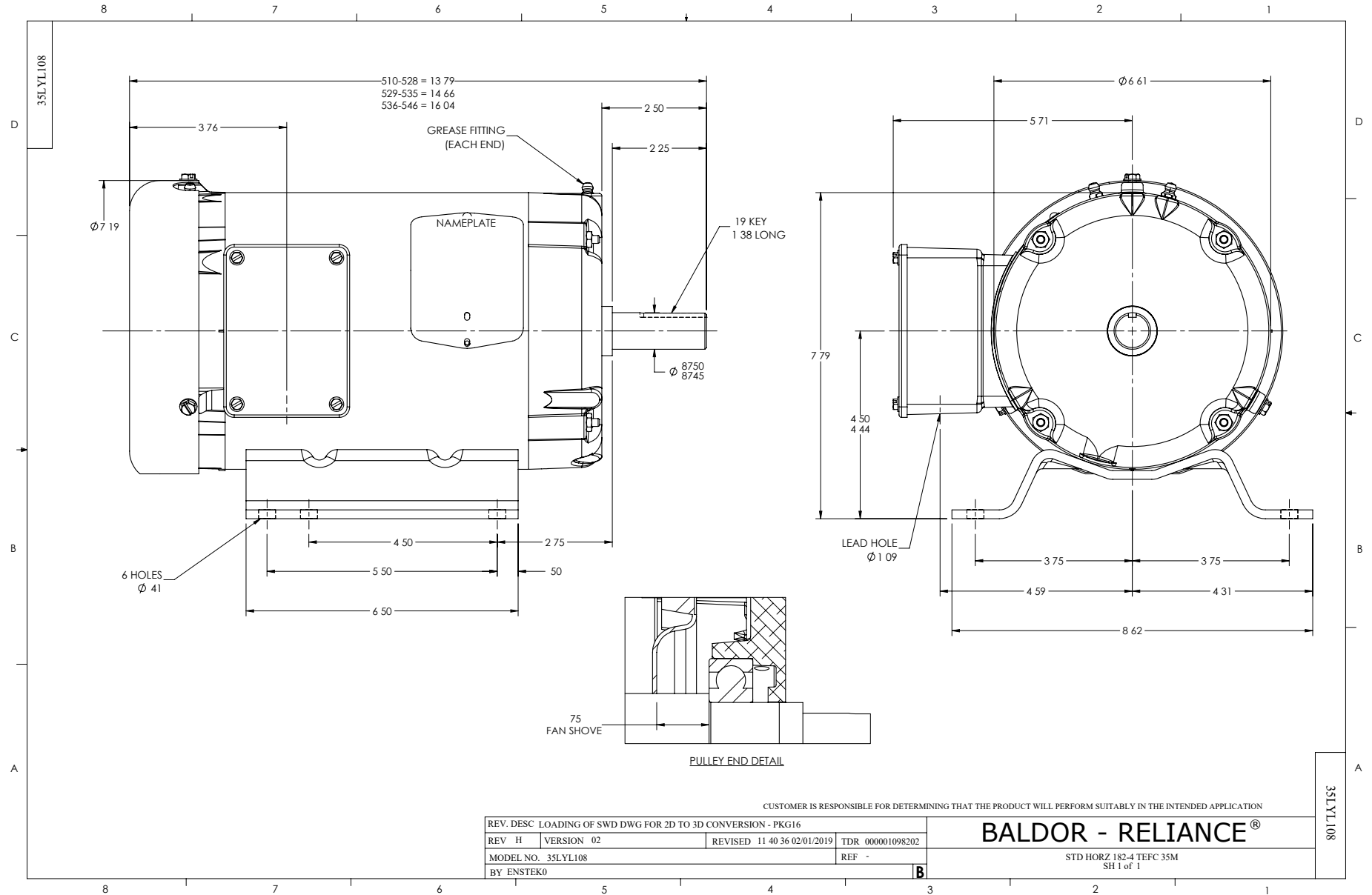
Nameplate Data				460 V, 60 Hz: High Voltage Connection	
Rated Output (HP)	1			Full Load Torque	4.51 LB-FT
Volts	230/460			Start Configuration	direct on line
Full Load Amps	3.6/1.8			Breakdown Torque	15.3 LB-FT
R.P.M.	1155			Pull-up Torque	11.1 LB-FT
Hz	60	Phase	3	Locked-rotor Torque	11.9 LB-FT
NEMA Design Code	B	KVA Code	K	Starting Current	10.8 A
Service Factor (S.F.)	1.15			No-load Current	1.21 A
NEMA Nom. Eff.	82.5	Power Factor	64	Line-line Res. @ 25°C	16.42 Ω
Rating - Duty	40C AMB-CONT			Temp. Rise @ Rated Load	47°C
S.F. Amps				Temp. Rise @ S.F. Load	56°C
				Locked-rotor Power Factor	42
				Rotor inertia	0.155 LB-FT <sup>2</sup>

Load Characteristics 460 V, 60 Hz, 1 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	27	43	55	64	71	75	68
Efficiency	69	79.4	82.3	82.7	82	80.4	82.3
Speed	1190.4	1180.7	1170.3	1158.7	1145.5	1130.2	1151
Line amperes	1.25	1.36	1.53	1.75	2.02	2.33	1.91

Performance Graph at 460V, 60Hz, 1.0HP Typical performance - Not guaranteed values





CD0005

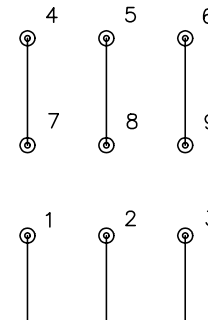


LOW VOLTAGE  
(2Y)



LINE

HIGH VOLTAGE  
(1Y)



LINE

NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: REVISE TO SHOW OPTIONAL COLORS

REV. LTR: E BY: JLP

REVISED: 01/19/99 10:15

TDR: 0171435

900003

FILE: AAA00005140

MDL: -

MTL: -

**BALDOR ELECTRIC Co.**

3PH, DV, 9 LEADS

CD0005